

MITSUI CHEMICALS.INC.

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> December 11, 2014 Mitsui Chemicals, Inc.

Launch of Two High-Performance "One-of-a-Kind" Polyurethanes

Mitsui Chemicals, Inc. (Tokyo: 4183, President & CEO: Tsutomu Tannowa) announced the April 2015 launch of FORTIMO™, an elastomer using new aliphatic isocyanates, and STABiO™, a polyisocyanate.

Product	FORTIMO™	STABiO™
Form	1,4-Bis (isocyanatomethyl)	Polyisocyanate from
	cyclohexane (1,4- H_6XDI) and	1,5-Pentamethylene diisocyanate
	polyurethane elastomer material	(PDI [®])
Characteristics	Elasticity, durability, and heat	High reactivity compared to
	resistance superior to current	1,6-Hexamethylene diisocyanate
	isocyanates	(HDI)
	Short molding time for	Improved gloss and improved
	polyurethane elastomer	chemical and abrasion resistance
	(thermoplastic polyurethane and	of paints and adhesives
	thermosetting polyurethane)	
		Non-yellowing
	Non-yellowing	
		> 70% bio-mass
Uses	Automotive use elastomers, clothing	Automotive use paints, plastic paints,
	use elastic fibers, medical tubes, and	adhesives, etc.
	high durability industrial materials,	
	etc.	

Production will commence at existing facilities. From August 2016, the Company will prepare for large-scale production by using a co-production isocyanate monomer plant (production capacity total 2,000t/annual) at Omuta Works (Fukuoka Prefecture) and at a new facility for derivatives within the Nagoya Works. The Company will expand facilities in phases to meet increased demand.

Mitsui Chemicals will continue to reinforce its product selection of world's firsts and "one-of-a-kind" m-Xylylene diisocyanate (XDI) and Norbornane diisocyanate (NBDI $^{\text{TM}}$) including derivatives. The Company aims to revolutionize its urethane business portfolio with "one-of-a-kind" products as an important pillar.